



# The leader in quality and innovation, decade after decade.

For over 45 years, Sunbrella® has been the leader in performance fabrics. And there's good reason people look to Sunbrella first for their fabric needs. No one else brings so much under one revolutionary, stylish brand.

No other resource is more committed to leading the performance fabric industry with innovations that fit today's lifestyles. With enhanced quality, additional colours and sophisticated styles, the next generation of Sunbrella offers more possibilities than ever.



## In harmony with the environment.

Sunbrella creates no wastewater from dyeing.

Sunbrella® fabric's unique colouring process avoids harmful effluents associated with conventional dyeing processes. It also dramatically reduces water and energy consumption.

#### Sunbrella finishing processes consume less water.

Continual improvement in the Sunbrella finishing application process at the Wasquehal, France plant allows us to use the same water several times for successive operations, as well as to recycle most of our wastewater. Heat from our wastewater is also recuperated to warm our clean water.

#### Sunbrella fabrics are extremely durable.

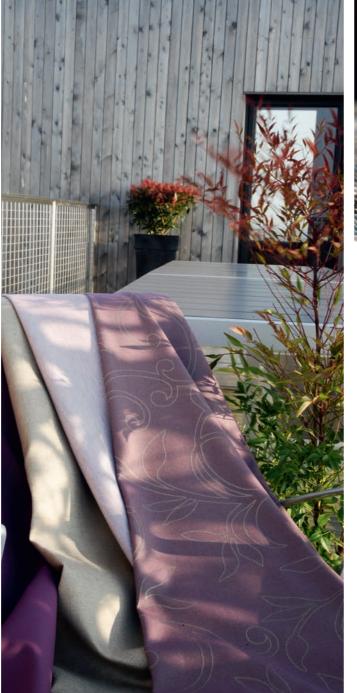
Sunbrella fabrics are engineered to last two to ten times longer than conventional fabrics. Thanks to their extended lifecycle, the long term environmental impact of Sunbrella fabrics is considerably less than that of cotton canvas, for example.

## Sunbrella fabrics are safe for people and nature.

Sunbrella fabrics have been tested according to Oeko-Tex 100: this label certifies that they contain no harmful substances, and present no hazards to health, skin or the environment.









### Sunbrella fabrics are durable.

Sunbrella superior pigments are added during the production of fade-resistant Sunbrella fibre. The final result is Sunbrella yarn and fabric with colour throughout that won't fade or wash away. Think "carrot".

In ordinary fabrics, dyes are added to the surface of the yarn or fabric. The colour only penetrates the outer layer and washes out or fades away over time. Think "radish".



## Sunbrella fabrics are easy to clean.

Sunbrella fabrics are amazingly easy to maintain, and most spills can be cleaned with mild soap and water. For tough stains, bleach can be used without fear of damaging the fabric or removing the color.

The best way to keep Sunbrella fabrics looking good is to properly maintain them by brushing off dirt before it becomes embedded and wiping up spills as soon as they occur.

Additionally, a topical finish is applied to all Sunbrella fabrics to help them repel liquids making it even easier to maintain.

## Sunbrella fabrics protect you from the elements.

The Skin Cancer foundation recommends Sunbrella\* as an aid in the prevention of sun-induced damage to the skin. Please use shading products featuring Sunbrella as a part of your complete sun protection regime, including

regular use of sunscreen.

\* Does not apply to styles of Sunbrella that are designed for transparency, such as Sunbrella Velum



Fade resistant



Water-repellent & Stain-proof



Breathable



Mold resistant



Easy care

## Sunbrella® Solids and Stripes

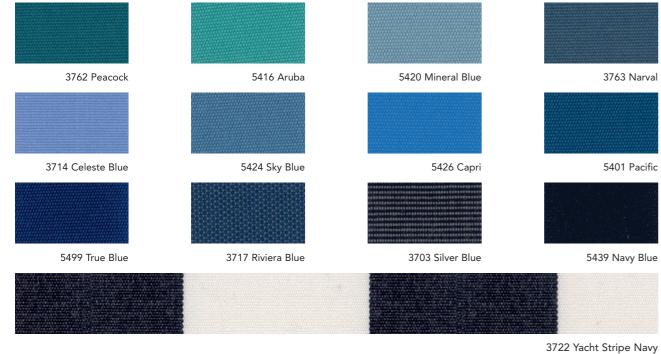
















3732 Porto Azur



3776 Porto Blue Chiné





## Sunbrella® Solids and Stripes 🕒 🏲 📜 🗸 💢













5404 Natural



5422 Antique Beige



3713 Choc Ice



5453 Canvas



3755 Toast



3729 Taupe



3780 Lin



3745 Hemp



5425 Cocoa



5432 Bay Brown



48009 Arbor Pebble



5476 Heather Beige



3127 Mink Brown



5470 Walnut





3746 Hemp Stripe



3779 Quadri Beige



5674 Yacht Stripe Maxim Beige



3777 Porto Grey Chiné 3771 Yacht Stripe Cocoa

## Sunbrella® Solids and Stripes









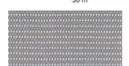












3741 Silver Grey



3706 Shingles



3757 Flanelle



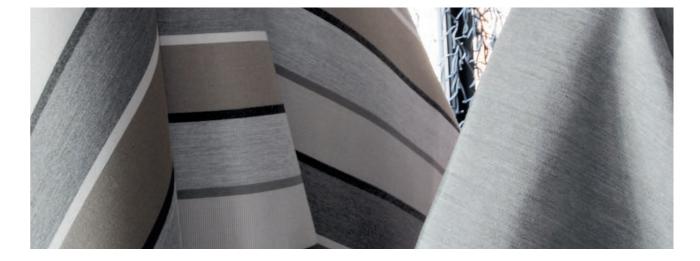
3705 Charcoal



3756 Lead Chiné

3758 Sooty

5408 Black





3770 Graumel Stripe



3723 Yacht Stripe Charcoal



3740 Yacht Stripe Black







3750 Porto Nero



## Sunbrella® Solids and Stripes









Sunbrella® Linen













3718 Plum



5417 Tuscany



3704 White Sand



3761 Parma



3760 Terra Orange



5457 Sunflower



3728 Paris Red



5477 Logo Red



3759 Gold



5436 Burgundy



3744 Clay Court



3716 Bitter Orange



8304 Natural Linen



8333 Vellum Linen



8335 Grey Taupe Linen



8353 Canvas Linen



8374 Taupe Linen



8300 Champagne Linen

8334 Antique Linen



8336 Black Linen

### Sunbrella® Dupione















5636 Tuscan Stripe



8060 Dupione Stone



8049 Dupione Natural

8019 Dupione Deep Sea



8010 Dupione Pearl



8051 Dupione Crimson



8017 Dupione Walnut



8011 Dupione Sand



### Sunbrella® Natte









Sunbrella® Deauville







10020 Natte White



10028 Natte Heather Beige



10022 Natte Grey Chiné



10014 Natte Nature



10029 Natte Heather Grey



10025 Natte Frosty Chiné



10021 Natte Canvas



10023 Natte Cocoa



10030 Natte Sooty



10026 Natte Parma Chiné



10027 Natte Pumpkin



10024 Natte Dark Marine



3737 Deauville Ardoise



3744 Deauville Clay Court



3729 Deauville Taupe



5417 Deauville Tuscany

40014/001 Flagship Parchmen



5476 Deauville Heather Beige



5057 Deauville Captain Navy



5425 Deauville Cocoa



5032 Deauville Black

### Sunbrella® Kyoto



47018/03 Kyoto Sand



47018/05 Kyoto Wren



47018/13 Kyoto Beige



47018/16 Kyoto Dove



40014/052 Flagship White

















40014/005 Flagship Pecan

40014/006 Flagship Carbon 40014/008 Flagship Black

### Sunbrella® Jacquards



Reverse side

3781 Natural Stone

3782 Grey Stone

3783 Charcoal Stone

Front side



3781 Natural Stone



3782 Grey Stone



3783 Charcoal Stone













Sunbrella® Velum







Front side



3784 Cadiz Blue



3785 Cadiz Plum



3786 Cadiz Gambas



Reverse side



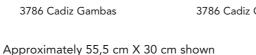
3784 Cadiz Blue



3785 Cadiz Plum

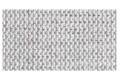


3786 Cadiz Gambas



Repeat width: 69,5 cm\* Repeat length: 92 cm\*

2000 Natural Velum



2003 Graumel Velum



2001 Antique Velum



2002 Heather Velum



### Sunbrella® Sling









5928/07 Gravel Sling



50045/07 Snowy Sling



50045/06 Sand Sling



50045/05 Tuscan Sling



5928/22 Fog Sling



50045/09 Cocoa Sling



50045/02 Taupe Sling



50045/00 Charcoal Sling

Approximately 55 cm X 30 cm shown

Repeat width: 69 cm\* Repeat length: 80 cm\*





#### Sunbrella 5 year limited warranty.

This limited warranty protects the original purchaser should Sunbrella® furniture fabric become unserviceable due to colour or strength loss from normal usage and exposure conditions.

The limited warranty coverage period is five years  $\!\!\!\!\!^\star$  from the date of purchase.

This limited warranty covers Sunbrella furniture fabric only. This limited warranty is valid with proof of purchase from the original purchaser. This limited warranty does not cover normal fabric care and cleaning; damage from misuse, abuse, or improper installation; or costs associated with replacement of the fabric, including labour and installation.

#### Manufacturer and end user:

Sunbrella fabric is usually part of a set of elements combined to form a final product, as a cushion or umbrella. Associated materials involved should always be materials suitable for outdoor use to prevent possible damage to the Sunbrella fabric.

Dickson Constant disclaims any liability for damage to Sunbrella fabrics caused by other elements used in the final product and/or by a lack of routine maintenance (see conditions of maintenance and cleaning). The guarantee will not apply to damage caused in such cases. The buyer must contact the supplier of the element that caused the defects. To perform an action in warranty, see the retailer where the final product was purchased.

Dickson Constant's liability is expressly limited to this warranty. Dickson Constant reserves the right to inspect the fabric submitted for claim.

Dickson Constant will supply new equivalent Sunbrella fabric to the purchaser at no charge to replace the fabric that becomes unserviceable. Replacement fabric is warranted under the remaining term of the original warranty.

\* 3 years for Sunbrella Sling



#### Care and cleaning

Comfortable, beautiful, and oh so liveable, Sunbrella fabric makes the dining or living room as worry-free as the outdoor room. It's amazingly easy to maintain, and most spills can be cleaned with mild soap and water. For tough stains, bleach can be used without fear of damaging the fabric or removing the colour. With this kind of durability and a wide range of styles, what's not to love?

One of the best ways to keep Sunbrella fabrics looking good and to delay deep or vigorous cleaning is to properly maintain the fabrics. This can be accomplished by simply brushing off dirt before it becomes embedded in the fabrics, wiping up spills as soon as they occur or spot cleaning soon after stains occur.

#### General or light cleaning

- Brush off any loose dirt.
- Machine wash at 40°C or hand wash as follows:
- Prepare a cleaning solution of 60 ml mild soap for 4 l of lukewarm water (less than 40°C).
- Clean with a soft bristle brush and allow cleaning solution to soak into fabric.
- Rinse thoroughly and allow fabric to air dve.
- If necessary, use an iron set to "synthetic fabric" heat. DO NOT use a steamer or an iron with steam setting.

#### Heavy cleaning for stubborn stains and mildew

Sunbrella fabric does not promote mildew growth, however, mildew may grow on dirt and other foreign substances that are not removed from the fabric.
To clean mildew, or other stubborn stains:

- Prepare a solution of 240 ml of bleach and 60 ml of mild soap for 4l of clean water. Spray on entire area and allow to soak into the fabric.
- Scrub vigorously with a soft bristle brush, rinse thoroughly and allow fabric to air dry.

For removable Sunbrella fabric umbrella and cushion covers, machine wash in cold water (less than 40°C). Depending on wash load size, use normal amounts of mild laundry soap and add 240 ml of bleach if needed. Allow fabric to air dry. If stain and/or mildew are severe, bleach quantities may be increased.

#### Re-treating the fabric for ease of cleaning

Sunbrella fabrics have a special finish that enhances water repellency. The finish is designed to last for several years of normal use, but may be refreshed with 303 High Tech Fabric Guard<sup>TM</sup>, the preferred re-treatment product for Sunbrella fabrics.



Fade resistant



Water-repellent & Stain-proof



Breathable



Mold resistant



Easy care





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